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D4635-044

Job Sheet 186137



006761

Part No: D4635-044

Job Qty: 1 ea

Part Name: Aft Ceiling Panel Assembly, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 12/7/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG D4635 REV F SHEETS 7,8 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Doc Release DL IPP Rev. C Dwg. Update 13/07/09 DL ver:DD IPP Rev D Dwg Update 13/12/09 DL Ipp Rev. E Dwg Update 14/01/09 DL IPP Rev. F Dwg. Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Small Fab		SMB
100	Small Fab	1 pcs	12/7/18	12/7/18	0.00	1.00	Small Fab		SMB
110	Small Fab	1 pcs	12/7/18	12/7/18	0.00	0.00	Small Fab		SMB
120	QC	1 pcs	12/7/18	12/7/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3		DEC 07 2018
140	QC21-SA	1 Ea	12/7/18	12/7/18	0.00	0.00	QC21		DEC 07 2018

Part Op 100 - *** APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET Descriptions: DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: 138996 1- Assemble as per Dwg D4635-042 2- Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4635-144	Aft Ceiling Replacement Panel Assembly, RH	1 Ea (1 ea)	90-Start up Operation	5134483
D4646-1	Plenum Cap Assembly	1 Ea (1 ea)	90-Start up Operation	5011752
D4652-3	Mounting Nut	1 Ea (1 ea)	90-Start up Operation	5011749
D4652-5	Air Valve, 1.25 Id Disk Type	1 Ea (1 ea)	90-Start up Operation	5011755
D4655-1	Speaker	1 Ea (1 ea)	90-Start up Operation	5108736
D4708-9	Lanyard	1 Ea (1 ea)	90-Start up Operation	5001856
D4728-046	RH Cabin Speaker #3	1 Ea (1 ea)	90-Start up Operation	5018478
D4743-1	Speaker Grill	1 Ea (1 ea)	90-Start up Operation	5121144
MS21044-N08	Nut	4 Ea (4 ea)	90-Start up Operation	5027549
MS21919-WDG8	Clamp	3 Ea (3 ea)	90-Start up Operation	5124662
MS24693-BB51	Screw	4 Ea (4 ea)	90-Start up Operation	5009666
NAS1149DN832J	Washer	4 Ea (4 ea)	90-Start up Operation	5034411

DAS
70
9-89

5034239

9-88
10
DVS

DEC 31 1988

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4635-144	1	0	0
	D4646-1	1	1	0
	D4652-3	1	207	0
	D4652-5	1	11	0
	D4655-1	1	16	0
	D4708-9	1	40	0
	D4728-046	1	8	0
	D4743-1	1	23	0
	MS21044-N08	4	228	0
	MS21919-WDG8	3	64	0
	MS24693-BB51	4	533	0
	NAS1149DN832J	4	578	0

Part Specifications

Specifications could not be found.

Plex 11/12/18 11:03 AM dart.white.jesse

DART
AEROSPACE

Container No: S134673

Part: D4635-044

Job No: 186137

Serial No/Batch: S134673

Revision: F

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/05/18

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